

Product Data Sheet

SABA Primer H17



Description SABA Primer H17 is an adhesion promotor for porous substrates (2-component).

Areas of application SABA Primer H17 has been developed for durable bonding of SABA polysulphide sealants and/or coatings with various porous substrates.

Advantages

- does not contain isocyanates
- very good resistance to moisture, solvents, acids and alkalis
- complies with EN 14188-4

Technical data

Properties*	
Base component A & B	epoxide & amine
Viscosity component A & B (EN 12092)	watery & watery
Density component A & B (EN ISO 2811-2)	≈ 1.010 kg/m ³ & ≈ 920 kg/m ³
Solids content component A & B	≈ 45% & ≈ 27%
Application temperature (min./max.)	+5 °C / +35 °C
Substrate temperature (min./max.)	+5 °C / +35 °C, +3 °C above the dew point
Drying time (minimum)	≈ 30 minutes
Open time (maximum)	≈ 6 hours
Coverage	≈ 150 g/m ²
Colours (standard)	transparent
Packaging	sets (A + B component) of 500 ml (packaging contains 6 sets), 900 ml (packaging contains 6 sets) and 4 liters
Shelf life	18 months in unopened original packaging, if protected against moisture and direct sunlight.
Storage temperature (min./max.)	+5 °C / +25 °C

* Tested according to SABA Analysis Method unless stated otherwise.

Equipment

Mixing:

- spatula

Application:

- brush

For advice and more information about SABA application equipment, please contact our customer service department.

Application

Bonding surface preparation: Bonding surfaces must be dimensionally stable, dry, homogenous and free of grease, oil, dust or loose parts. Remove contamination such as cement laitance, rust and bitumen.

Mixing: Add the B component to the A component and mix with a spatula to form a homogeneous, streak-free mixture in about 2 to 3 minutes.

Application: Apply the adhesive promotor in a single, thin, unidirectional, even layer.

Curing mechanism: The drying time depends on humidity and temperature. Dries faster with higher humidity/temperatures, slower with lower humidity/temperatures.

Safety recommendations

It is very important to SABA that our products are used safely and handled responsibly. For more safety information, please refer to the relevant SABA material safety data sheet.

Important

Check compatibility before use or consult SABA. If the product becomes discoloured, cloudy or thickened, it can no longer be used.

Contact

Our customer service department would be pleased to answer any questions you may have. Please contact your local SABA office.

SABA Dinxperlo BV, head office	T: +31 (0)315 65 89 99 E: sabadinxperlo@saba-adhesives.com
SABA Polska Sp. z o.o.	T: +48 (0)61 66 45 125 E: sabapolska@saba-adhesives.com
SABA Vertrieb und Anwendung von Chemiewerkstoffen GmbH	T: +49 (0)2871 29 24 00 E: sababocholt@saba-adhesives.com

SABA Dinxperlo BV

Meniststraat 7 NL-7091 ZZ Dinxperlo • PO Box 3 NL-7090 AA Dinxperlo

T +31 (0)315 65 89 99 • F +31 (0)315 65 32 07 • Trade register Arnhem 09065419 • info@saba-adhesives.com • www.saba-adhesives.com

Our recommendations and instructions for use are based on current knowledge and technology. Customers and users must make their own assessment of our products with regard to their desired utilization and requirements. We are not liable if our products are not used according to our recommendations and/or instructions for use. Our general terms and conditions apply to all requests, instructions for use, quotations, orders, and agreements. These general terms and conditions have been filed with the Arnhem Chamber of Commerce under number 09065419 and can also be consulted on our website at www.saba-adhesives.com. At your request, a copy of these terms and conditions will be sent to you free of charge. The general terms and conditions incorporate a limitation of SABA Dinxperlo BV's liability, as well as the choice of Dutch law as the applicable law and choice of the courts of the Netherlands as the forum. Any disputes ensuing from or relating to requests, instructions for use, quotations, orders, and agreements of SABA Dinxperlo BV must be brought before the competent court in the district where SABA Dinxperlo BV is based.

Version number 2023/03/17, this supersedes all previous versions